



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2745

Job Sheet 172158



Part No: D2745

Job Qty: 200 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 3/5/18

Description:

Type: Stock

Note: DWG REV B IPP C 02.03.07 Update to turn in house NG IPP Rev:D 07-10-23 Removed tumbling JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea	3/2/18	3/2/18	0.00	0.00	Start Up Machining-1		JB 18-03-21
100	Hardinge	200 pcs	3/5/18	3/5/18	0.01	14.65	Hardinge		JB 18-03-21
120	QC	200 pcs	3/5/18	3/5/18	0.00	0.00	QC8		JB 18-03-21
130	Packaging	200 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-1 LG 001		MAR 22 2018
140	QC21-SA	200 Ea	3/5/18	3/5/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Dwg D2515
Descriptions: 130 - LOCATION : FP001

DAS
21
9-80

MAR 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	19.1800 ft (.0959 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	19	110	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.060inches $\pm$ 0.010	0.070 0.050		
2	Bushing	0.400inches $\pm$ 0.010	0.410 0.390		
3	Bushing	0.060inches $\pm$ 0.010	0.070 0.050		
4	Bushing	1.020inches $\pm$ 0.010	1.030 1.010		
5	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		
6	Bushing	20.000Degrees $\pm$ 0.000	20.000 20.000		
7	Bushing	0.472inches $\pm$ 0.010	0.482 0.462		
8	Bushing	0.375inches + 0.006 - 0.001	0.381 0.374		
9	Bushing	0.560inches $\pm$ 0.010	0.570 0.550		
10	Bushing	0.750inches $\pm$ 0.010	0.760 0.740		

Plex 2/13/18 10:39 AM Dart.Gagnon.Michelle



Container No: S053257



Part: D2745

Job No: 172158

Serial No/Batch: S053257

Revision:

Inspector:

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Date: 03/21/18